NACSSHOW2024

MARKETER EMAI PE CONEXXUS X





NACS supplier members save \$1,400 per 100 sq. ft. on booth space, receive priority booth selection and exclusive Show marketing discounts.

To learn more about the additional benefits of NACS supplier membership, visit: www.convenience.org/suppliermembership

or contact:

Nicole Walbe nwalbe@convenience.org (703) 518-4229

Siara Corprew scorprew@convenience.org (703) 518-4288

2024 Exhibit Hall Hours

Tuesday. October 8

10:30am - 5:30pm (New Exhibitor Area) 11:30am - 5:30pm (Main Exhibits)

Wednesday, October 9

10:30am - 5:30pm (New Exhibitor Area) 11:30am - 5:30pm (Main Exhibits)

Thursday, October 10

9:00am - 1:30pm (All Exhibits)

Exhibitor Move-In/Move-Out

Move-In: October 3 - 7, 2024. The NACS Show has a targeted move-in schedule. All exhibitors will be assigned a date and time. Details will be provided in the Exhibitor Service Kit in July.

Move-Out: October 10 - 12, 2024. Dismantle of exhibits begins no earlier than 1:30 pm on October 10. All exhibitor freight must be removed by 4:00 pm on October October 12, 2024.

2024 Preliminary Schedule*

MONDAY, OCTOBER 7

7:30 am - 5:30 pm Registration 10:00 am - 5:30 pm Cool New Products Preview Room | Retailers Only 12:00 pm - 3:30 pm Educational Sessions **3:45 pm - 5:00 pm** Opening General Session 5:30 pm - 7:00 pm Kickoff Party

TUESDAY, OCTOBER 8

7:30 am - 5:30 pm Registration 8:00 am - 11:30 am Cool New Products Preview Room | Retailers Only 8:00 am - 10:15 am Educational Sessions 10:30 am - 11:45 am General Session **10:30 am - 5:30 pm** EXPO | *New Exhibitor* Area ONLY

11:30 am - 5:30 pm EXPO | All Exhibits 11:30 am - 5:30 pm Cool New Products Preview Room

WEDNESDAY, OCTOBER 9

7:30 am - 5:30 pm Registration 8:00 am - 5:30 pm Cool New Products Preview Room

8:00 am - 10:15 am Educational Sessions **10:30 am - 11:45 am** General Session

10:30 am - 5:30 pm EXPO | New Exhibitor Area ONLY

11:30 am - 5:30 pm EXPO | All Exhibits

THURSDAY, OCTOBER 10

7:30 am - 1:30 pm Registration 8:00 am - 1:30 pm Cool New Products Preview Room

8:30 am - 9:30 am General Session 9:00 am - 1:30 pm EXPO | New Exhibitor Area

Please visit www.nacsshow.com for updates.

Visit www.nacsshow.com/exhibit for contact information of NACS and PEI exhibit sales representatives.

Who attends the NACS Show?

Data represents buyers only / Data based on most recent NACS Show 2023

Senior Management

Marketing/Merchandise/ Category Management More than 1261 exhibiting companies showcased their products at the sold out 2023 NACS Show.

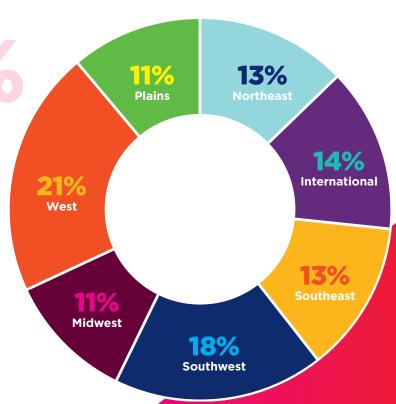
Visit www.nacsshow.com/exhibitors to see the full list.

Store Operations/Facilities

Technology

Franchise Operation

2023 NACS Show attendees came from all 50 states and 54 foreign countries.



ROI

Retailers of Influence

Top 20 Retailers Attending the NACS Show 7-Eleven
Alimentation Couche
Tard Inc.
Casey's General
Stores, Inc.
EG Group (U.S. HQ)

Global Partners Lp/ Alliance Energy Group GPM Investments LLC Kum & Go LC Kwik Trip Love's Travel Stops & Country Stores Inc. Maverik Inc. Military Murphy USA Inc. Pilot Co. QuikTrip Corp. RaceTrac Petroleum Sheetz Stewart's Shop Corp. United Pacific Wawa Inc. Yesway

Booth Fees

- For NACS and PEI members: \$38 per square foot
- For non-members: \$52 per square foot
- NACS Supplier Membership Fee: \$1,350.00 per year Membership with NACS and/or PEI must be maintained through November 2024 to qualify for the member booth rate.

Booth Package

- High draped back wall (8 ft.), and 3 ft. high draped side rails (in-line booths only)
- Booth id sign (in-line booths)
- A complimentary company listing in the online, mobile, and printed Exhibitor Directory.
- Three (3) badges for booth personnel per 100 sq.ft. reserved providing access to the exhibit hall for setup, show hours, and dismantle. Note: Booth floor covering is mandatory and must be provided by the exhibitor (not included in the booth fee).

Display Guidelines

A complete list of booth display guidelines for various booth layouts, hanging sign height restrictions, and truss height requirements can be downloaded and viewed at www.nacsshow.com/displayguidelines.

How Booth Space is Assigned

NACS Show exhibit space is assigned in "Priority Point" order. Only NACS and PEI Members will qualify for Priority Point selection (January - May 2024). Priority Groups have been created for booth selection. Qualifying exhibitors will select within their assigned group based on priority points accumulated. Point totals and Priority Groups were communicated to member companies in December 2023 to designated tradeshow and key contacts of member companies. Visit www.nacsshow.com/exhibit for the most current information.

Accumulation of Priority Points

Point accumulation is based on NACS and PEI membership and exhibitor engagement since 2004. The Priority Points reward loyal exhibitors and members of both organizations with weighted emphasis on membership and tradeshow participation. For more details, go to www.nacsshow.com/prioritypoints.

Submitting an Application

Applications must be submitted online. Access to the application will be granted based on current membership status and priority points earned. For additional details and floor plans, go to www.nacsshow.com/exhibit

Any exhibitor that misses its assigned Priority Group application deadline will be placed at the bottom of their group for assignment, or at the top of the next group to be assigned.

After priority pre-selection and current member space assignments, exhibit space sales will open up to all suppliers (June 2024).

New Exhibitor Area

Our retailers asked. We answered! Your new products and services are the #1 reason retailers from around the world come to the NACS Show. The New Exhibitor Area is designed to concentrate all of our new and exciting exhibitors into one high-traffic, high-energy, can't-miss area of the exhibit hall.

The New Exhibitor Area features extra benefits like extended show floor hours, a dedicated entrance and plenty of promotion and publicity to keep traffic flowing and interest strong throughout all three days of the NACS Show. If you are a new exhibitor at the NACS Show, we want your first experience to be huge success!

Space in the New Exhibitor Area is limited.

What you get:

- 10' x 10' exhibit space
- Extra, dedicated exhibit hall hours 10:30 am - 11:30 am on October 8 (1 additional hour) 10:30 am - 11:30 am on October 9 (1 additional hour)
- Prominent marketing to retailers about the New Exhibitor Area

To learn more about the New Exhibitor Area visit: **www.nacsshow.com/nea**

or contact
Anna Serfass
aserfass@convenience.org
703.518.4243



s, not to individuals within an

organization. Should an individual CEO/Owner/ Founder/Executive or any individual with qualifying

ownership stake in an organization create a new organization, it would be considered a first-time

exhibitor based on the new membership (former

organization's membership cannot be transferred)

NACSSHOW2024





MARKETERS EMAI PE CONEXXUS

Las Vegas | Las Vegas Convention Center Event and Programs: October 7-10, 2024

Expo: October 8-10, 204

If it's visibility you're looking for, look no further.

- **7,334** buyers attended the NACS Show.
- 44% of retailers come to the NACS Show to see new products.
- Retailers spent an average of 11 **hours** at the expo compared to the 9.4 all-industry average.
- 70% of Show attendees rated their likeliness of recommending the NACS Show to a friend or colleague a 9 or higher (out of 10).
- 77% of attendees agreed that the Show provides good value for the cost.

Source: 2023 NACS Show Attendee Survey

Tap into the \$906.1 Billion Convenience Industry

- There are more than 150,174 convenience stores in the U.S. and they sold over \$ 906.1 billion of fuels and inside sales in 2022.
- One of every 28 dollars spent in the country was spent in a convenience store in 2022.
- Convenience stores sell 80% of gasoline in the country -- that's more than 32 million fill-ups every day.
- The U.S. convenience store industry conducts 160 million transactions per day -- meaning that, on average, half of the U.S. population is at a convenience store every day.

Source: 2022 NACS State of the Industry Report

of exhibitors rated attendees as high-quality leads.

90% of NACS Show exhibitors cited "Product Exposure" as a very influential reason to exhibit at the 2023 NACS Show

CBD and Not **Legal Product** Statement

The NACS Show welcomes exhibitors who are selling legal products in a legal manner. NACS does not independently evaluate the legality of the products shown in the exposition but any product of which NACS becomes aware that is not a legal product or that is not being offered in a legal manner will be removed from the NACS Show.

Not Legal Products

Marijuana-derived products, products containing marijuana, and products containing not legal substances (e.g. kratom) are strictly prohibited at the NACS Show.

Products Containing CBD

The FDA has not approved any retail products containing hemp-derived CBD that are ingestible or that make claims of therapeutic benefit/disease treatment. The FDA therefore maintains that the sale of such products is illegal under the Federal Food, Drug & Cosmetic Act.

www.nacsshow.com/CBD

